

# BUTTERFLY

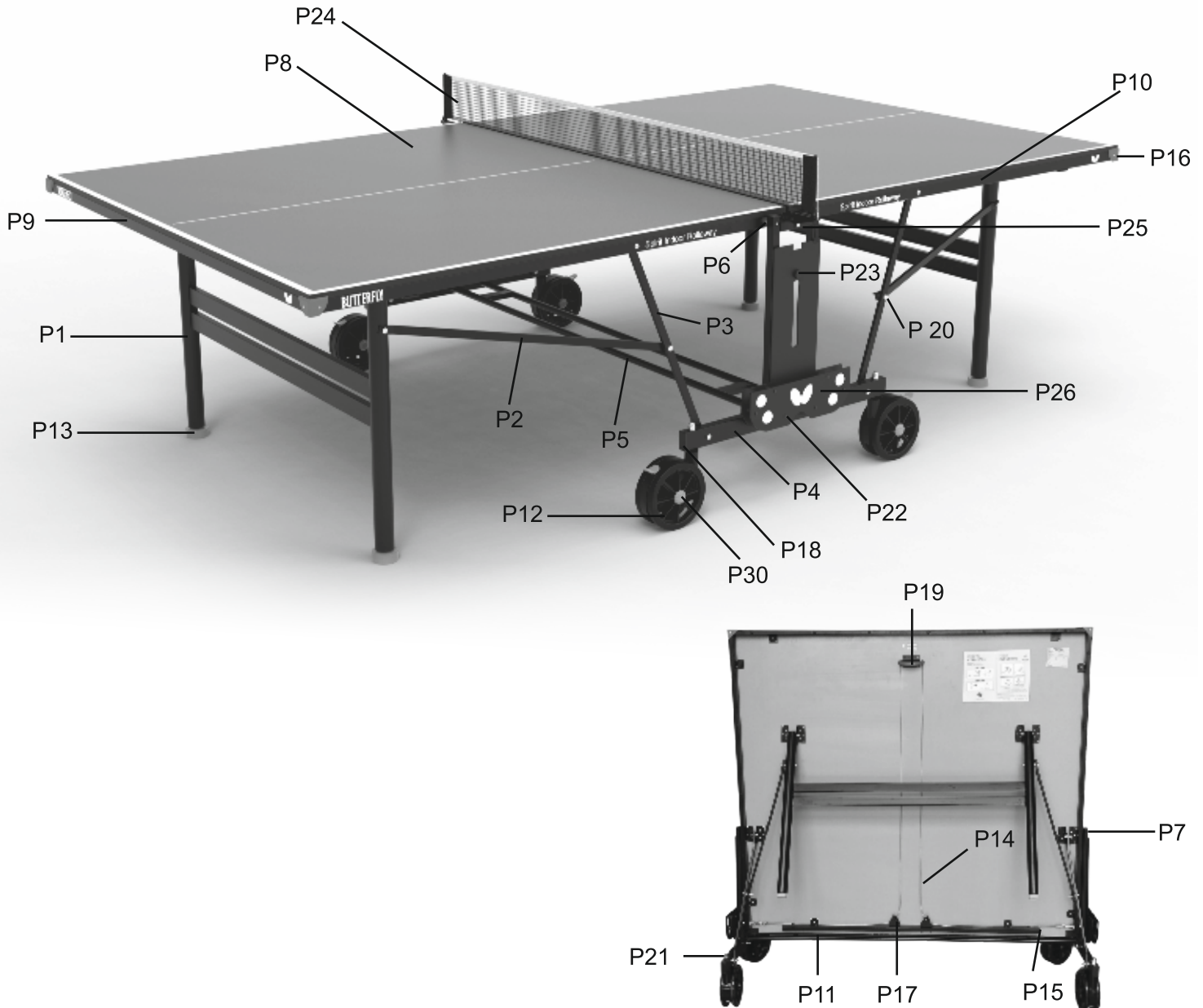
## SPIRIT L22

### INDOOR TABLE TENNIS TABLE ASSEMBLY INSTRUCTIONS



# BUTTERFLY

## PART LIST

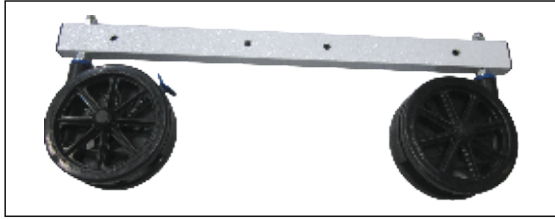


P1 - OUTER LEG -1080x710x40MM ROUND - 2 NOS.  
 P2 - LONG BRACE SUPPORT- 635x25x12MM - 4 NOS.  
 P3 - SMALL BRACE SUPPORT -578x25x12MM - 4 NOS.  
 P4 - WHEEL ASSEMBLY -712x50x25MM - 2 NOS.  
 P5 - TABLE FRAME CROSS BAR -1559x150x19MM -1 NOS.  
 P6 - SAFETY CATCH ASSEMBLY - 4 NOS.  
 P7 - BRACKET FOR SMALL BRACE SUPPORT  
 - 100x70MM - 8 NOS.  
 P8 - LAMINATED TABLE TOP - 1525x1367x22MM - 2 NOS.  
 P9 - END FRAME PIPE - 1477x50x25MM - 2 NOS.  
 P10 - SIDE FRAME PIPE - 1330x50x25MM - 4 NOS.  
 P11 - INNER FRAME PIPE - 1120x50x25MM - 2 NOS.  
 P12 - WHEELS WITH LOCK - 175MM - 4 NOS.  
 P13 - LEVELLERS - 40MM ROUND - 4 NOS.  
 P14 - STEEL WIRE PVC COATED - 3MM  
 P15 - FRAME CAP - 50x25 MM - 8 NOS.  
 P16 - OUTER CORNER - 63MM - 4 NOS.  
 P17 - CORD PULLEY - 4 NOS.

P18 - WHEEL ASSEMBLY CAP - 50x25MM - 4 NOS.  
 P19 - PLASTIC HANDLE - 2 NOS.  
 P20 - BOLT TO ATTACH LONG BRACE SUPPORT WITH  
 SMALL BRACE SUPPORT - 38X8MM - 4 NOS.  
 P21 - BOLT TO ATTACH SMALL BRACE SUPPORT WITH  
 WHEEL ASSEMBLY (P4) - 50X8MM - 4 NOS.  
 P22 - BOLT TO ATTACH WHEEL ASSEMBLY (P4) WITH  
 TABLE FRAME CROSSBAR (P5) - 50-8MM - 4 NOS.  
 P23 - TIGHTENING SCREW - 4 NOS.  
 P24 - NET AND POST - 1 SET  
 P25 - BOLT TO ATTACH POST WITH WHEEL ASSEMBLY  
 16X6MM - 2 NOS.  
 P26 - BALL AND RACKET HOLDER - 2 NOS.  
 P27 - SPANNERS - 2NOS.  
 P28 - PLASTIC WHEEL PART - 8 NOS.  
 P29 - WHEEL AXLE - 4 NOS.  
 P30 - WHEEL CAP - 8 NOS.

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## PARTS LIST



P4- 2 NOS.



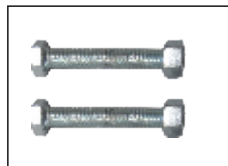
P26- 2 NOS.



P24- 2 NOS.



P21- 4 NOS.



P22- 4 NOS.



P20- 4 NOS.



P25- 2 NOS.



P23- 4 NOS.



P27- 2 NOS.



P28- 8 NOS.



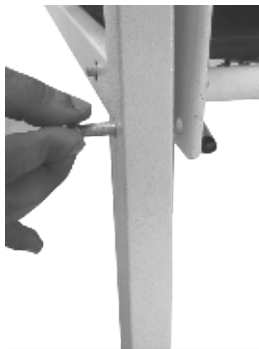
P29- 4 NOS.



P30- 8 NOS.

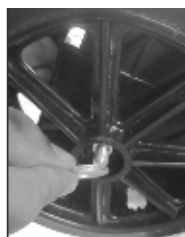
## ADULT ASSEMBLY REQUIRED

### STEP 1



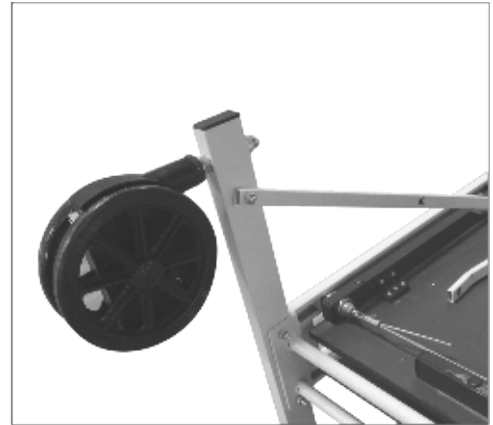
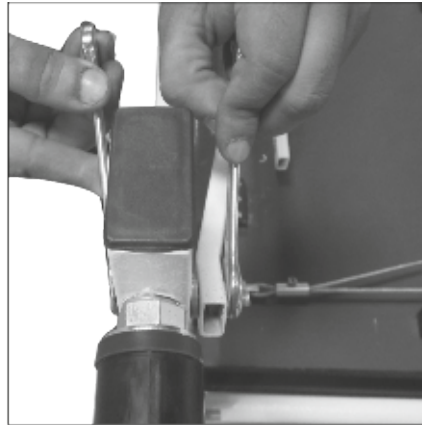
ATTACH WHEEL ASSEMBLY (P4) WITH TABLE FRAME CROSS BAR (P5) USING NUT AND BOLT (P22) AT BOTH SIDES AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS AT BOTH SIDES.

### STEP 2



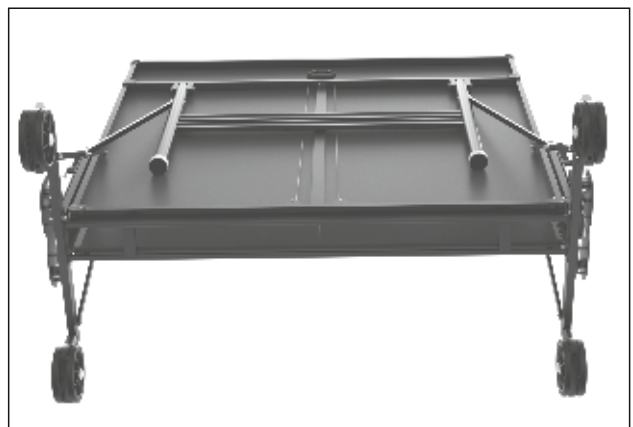
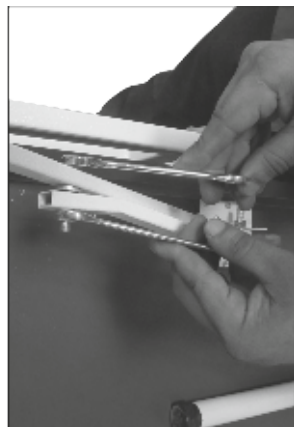
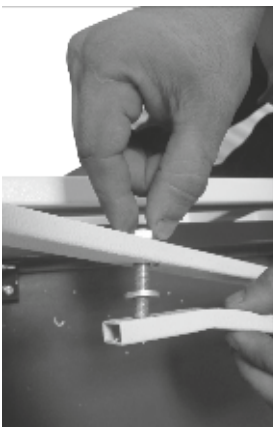
ATTACH (P28) WITH WHEEL ASSEMBLY (P4) WITH THE HELP OF (P29) AND COVER THE NUT & BOLT AREA WITH THE HELP OF (P30) & MAKE SURE NUT IS NOT TIGHTEN TOO MUCH SO THAT PART (P28) STOP ROTATING.

## STEP 3



**ATTACH SMALL BRACE SUPPORT (P3) WITH WHEEL ASSEMBLY (P4) USING NUT AND BOLT (P21) AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS (P27) AT BOTH SIDES.**

## STEP 4



**ATTACH LONG BRACE SUPPORT (P2) WITH SMALL BRACE SUPPORT (P3) USING NUT AND BOLT (P20) AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS (P27) AT BOTH SIDES.**

## STEP 5

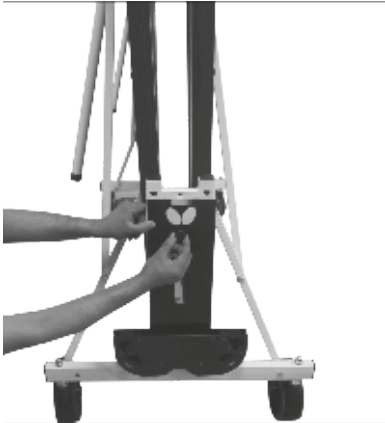


**CAREFULLY BRING DOWN THE TABLE ON THE FLOOR**

## STEP 6

REPEAT STEP 2,3, & 4 FOR THE SECOND HALF OF THE TABLE.

## STEP 7



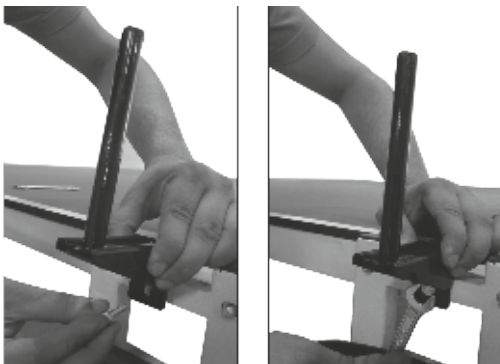
ATTACH BALL AND RACKET HOLDER (P26) WITH WHEEL ASSEMBLY (P4) USING TIGHTENING SCREW (P23) AT BOTH SIDES.

## STEP 8



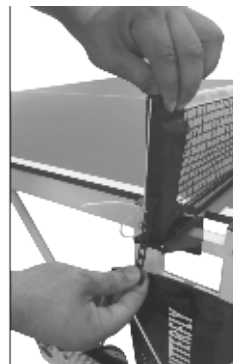
TO OPEN, PULL THE PLASTIC HANDLE (P19) UPWARDS AND AT THE SAME TIME SLIGHTLY PULL OUTER LEG (P1) FOR OPENING THE TABLE AT BOTH SIDES.

## STEP 9



ATTACH POSTS TO THE LEFT AND RIGHT SIDE OF THE TABLE WITH THE HELP OF BOLT (P25) AND TIGHTEN IT WITH THE HELP OF SPANNER (P27).

## STEP 10



PLACE NET ON TO POSTS. FEED STRING THROUGH GROOVES. ADJUST TENSION OF THE NET WITH THE CHAINS.

# STEP 11



**PULL PLASTIC HANDLE (P19) UPWARDS TO LIFT THE TABLE AND MAKE SURE SIDE LOCK PINS ARE LOCKED PROPERLY FOR STORAGE.**

## **YOUR TABLE IS NOW READY FOR PLAY**

### **Safety Instructions:**

Children below 14 years should not assemble the table.

When lowering each half of the table top, make sure that the outer legs P 1 are pulled gently outwards from the underside of the table, so far as they can go. Failure to do this may result in injury or damage to the table.

This table is suitable for indoor use. It can be used outdoors provided that it is not exposed to direct sunlight, rain or frost. It should always be stored indoors.

Make sure that the wheel brakes are off when moving the table and are on when the table is stored or in the play position.